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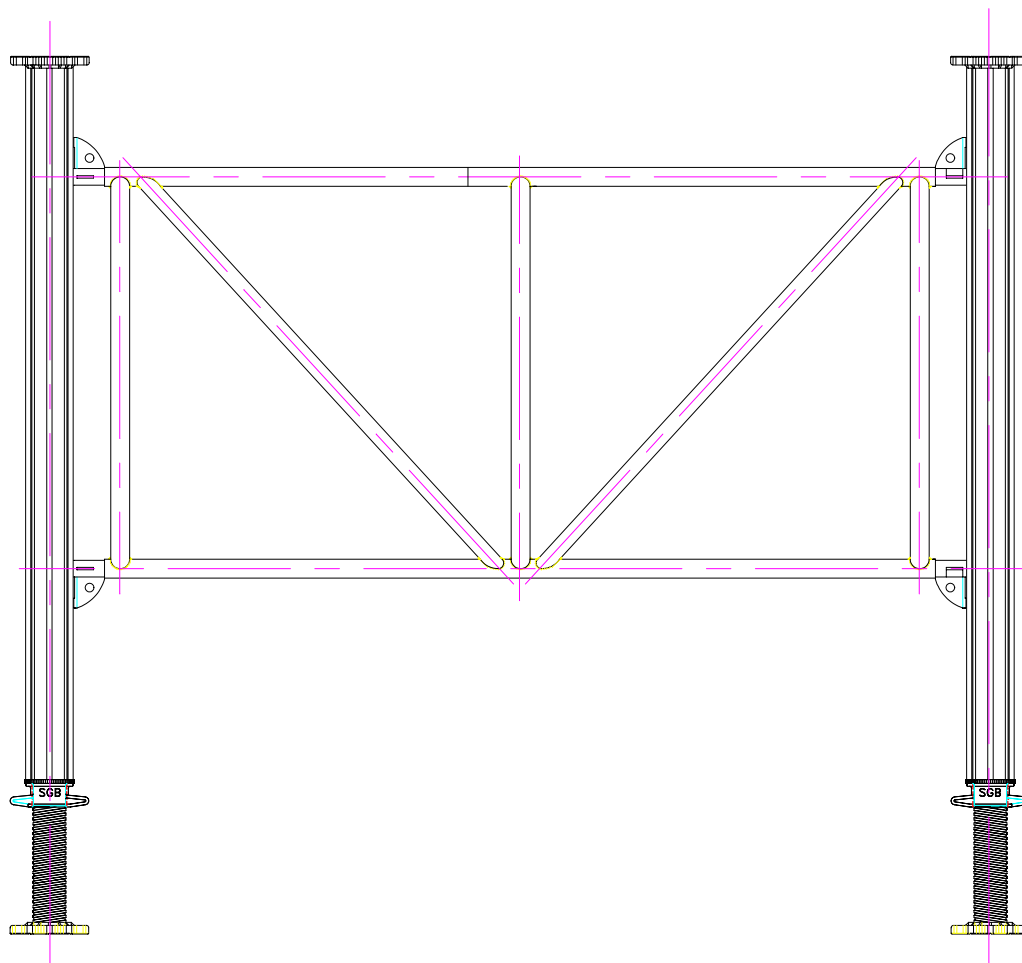
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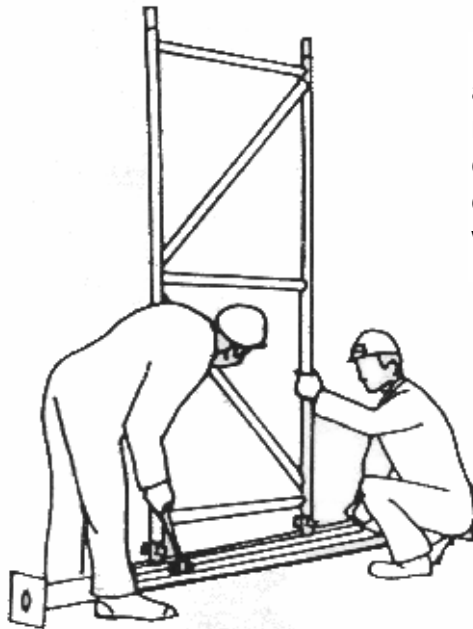
Best Orientation of Ledger Frames

FRAMES WILL BE MORE EFFICIENTLY FITTED THIS WAY UP

(BOLTS ARE AUTOMATICALLY WITHDRAWN DUE TO GRAVITY WEDGE)

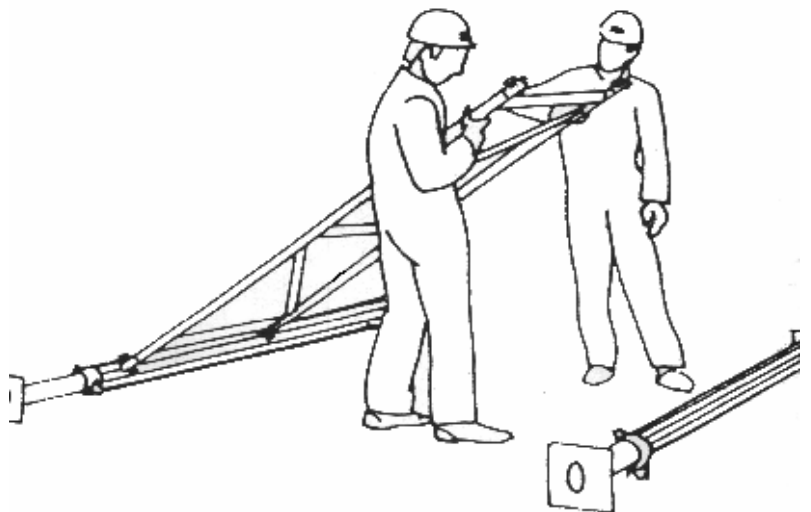


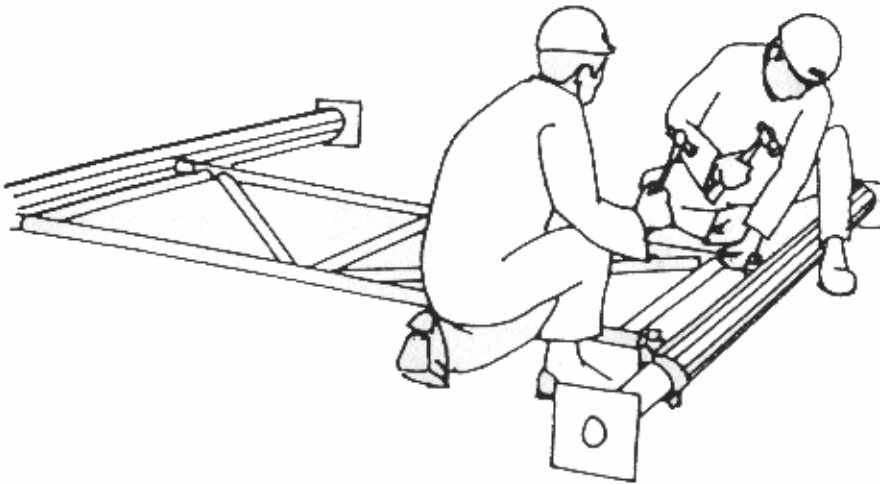
**(NOTE:- LEDGER FRAMES FITTED THE OTHER WAY UP
WILL CARRY SAME LOADS TO THAT SHOWN ABOVE)**

Method of Erection Figs. 1 & 2**FIG 1**

Place one leg on the ground, fit inner leg approximate extension if necessary and mark for position of ledger frame. Attach one end of ledger frame to uppermost slot of leg - draw wedges, rotate to engage in slot and strike with hammer - Fig. 1.

Rotate to lay flat, in direction such that the thick ends of the wedges are closest to the ground Fig. 2.

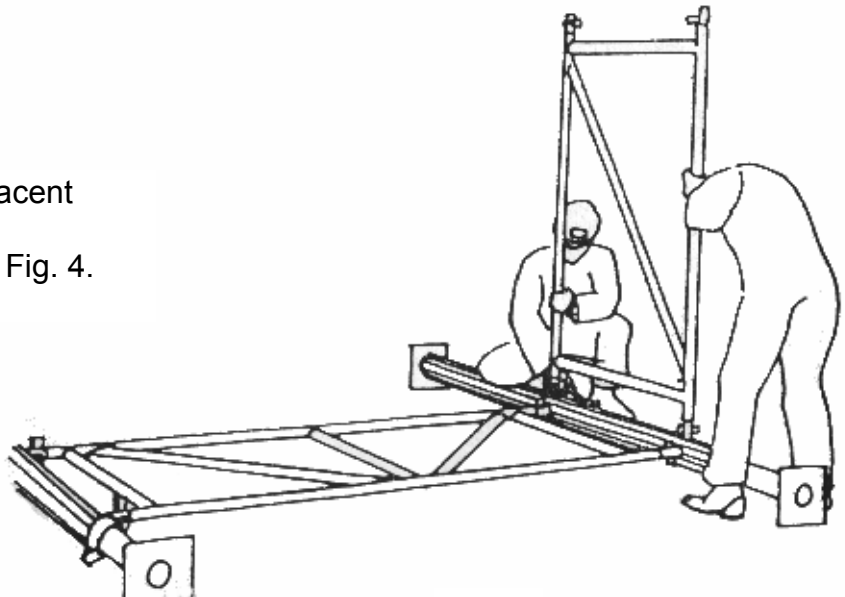
**FIG 2**

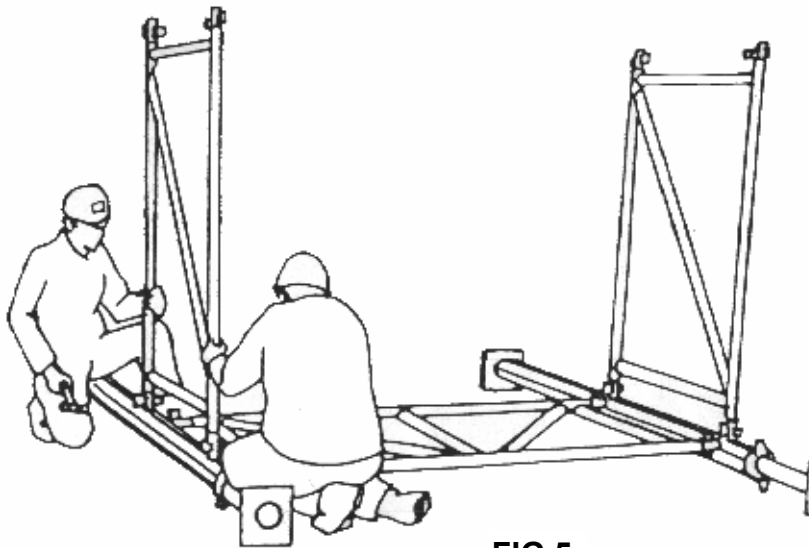
Method of Erection Figs. 3 & 4

Attach ledger frame to second leg in marked position -Fig. 3.

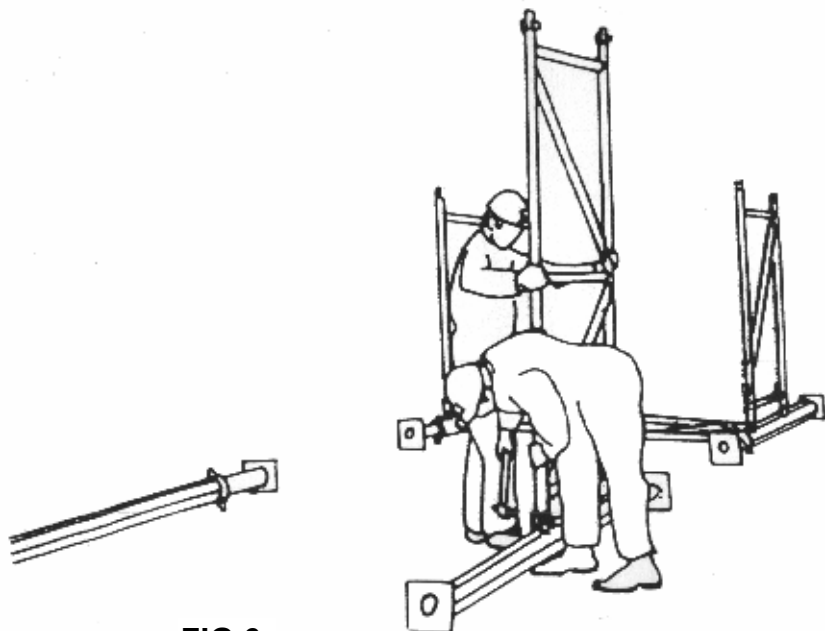
FIG 3

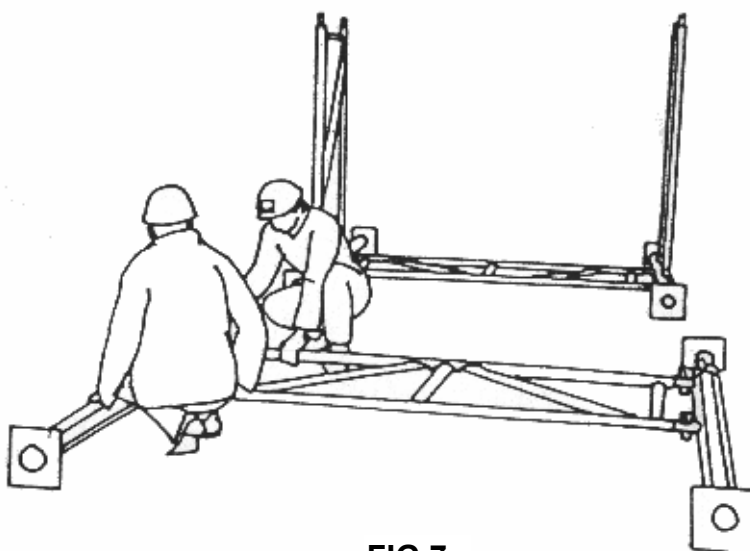
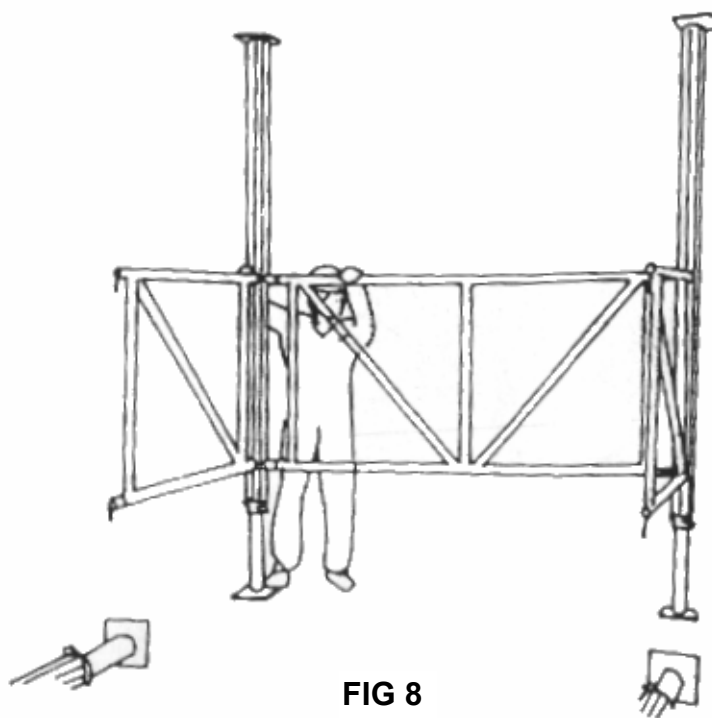
Attach ledger frames adjacent to first ledger frame in uppermost slots of legs - Fig. 4.

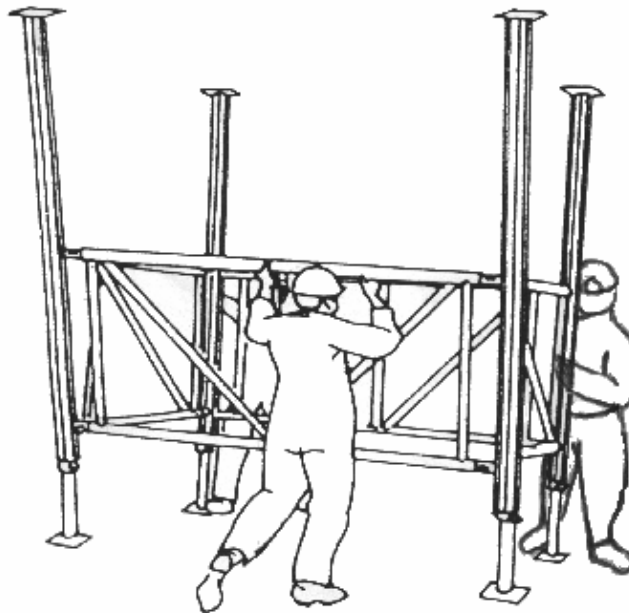
**FIG 4**

Method of Erection Figs. 5 & 6**FIG 5**

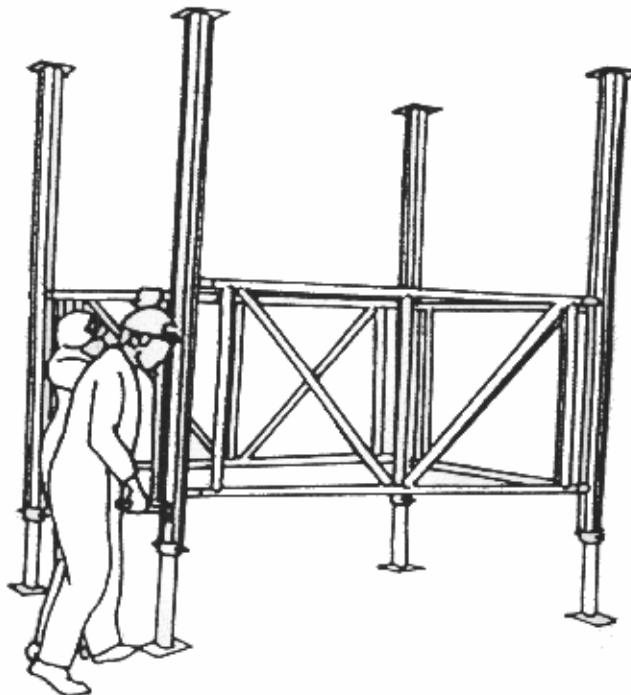
Proceed with steps 1, 2 and 3 as before to form closing face of the tower lying flat - Fig. 5, 6 & 7.

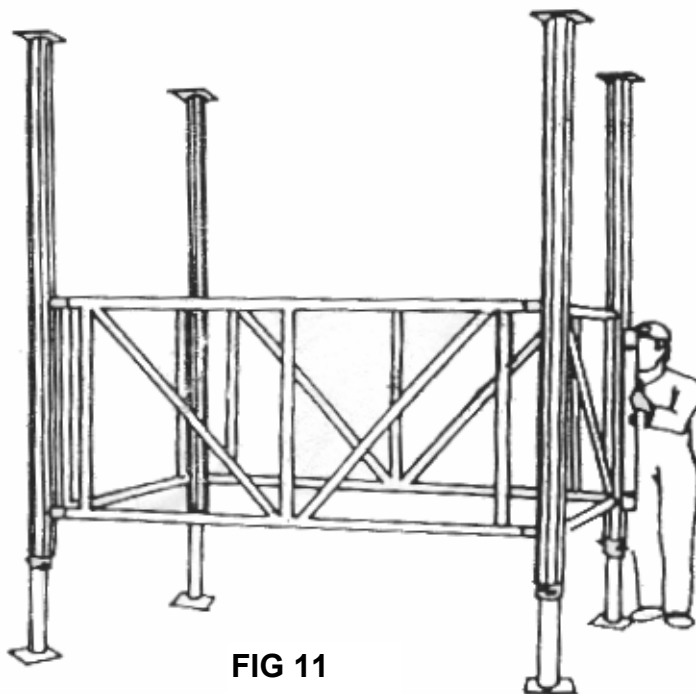
**FIG 6**

Method of Erection Figs. 7 & 8**FIG 7****FIG 8**

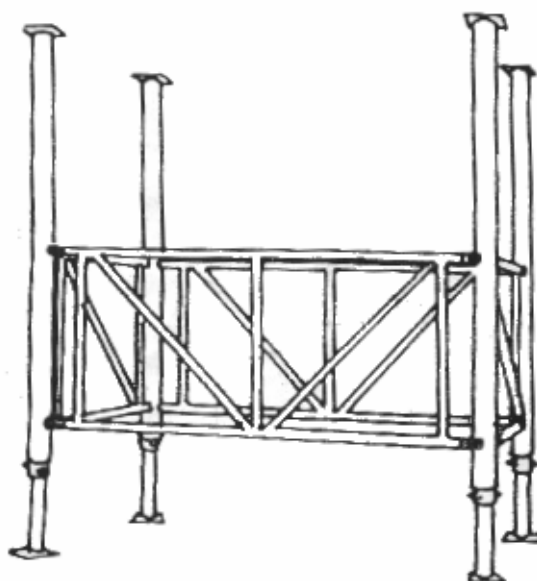
Method of Erection Figs. 9 & 10**FIG 9**

Lift the single frame side, bring to the three sided frame and attach ledger frames of three sided frame to legs of single frame side completing the tower, - Figs. 9 & 10.

**FIG 10**

Method of Erection Figs. 11 & 12

Ensure tower is plumb by jack adjustment at each leg, - Figs. 11 & 12.



Method of Erection Fig. 13**FIG 13**

Adjacent bays may be erected by attaching each ledger frame to existing leg as required, then repeating steps 1,2, & 3 and offering a ground assembled frame to the projecting ledger frames, Fig. 9. to complete further bays.

Using suitable assembly decks or staging and temporary guardrails, the next lift of legs is erected and bolted to square plate on previous leg using M12 bolts with nuts and plain washers, - Fig. 13.

Proceed by attaching the next lift of ledger frames and then the top jacks.